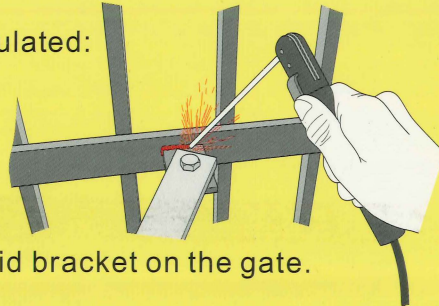


Arm Installation

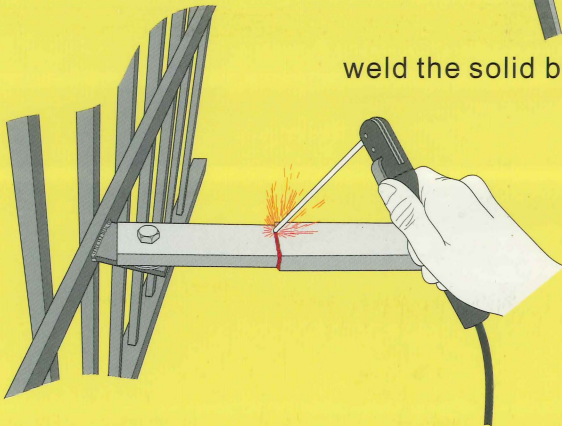
ATTENTION:
SOLID BRACKET IS ATTACHED TO SHORT ARM ON
PACKAGING ONLY FOR SHIPPING PURPOSES

PLEASE FOLLOW THE INSTRUCTIONS
FOR ARM ASSEMBLY

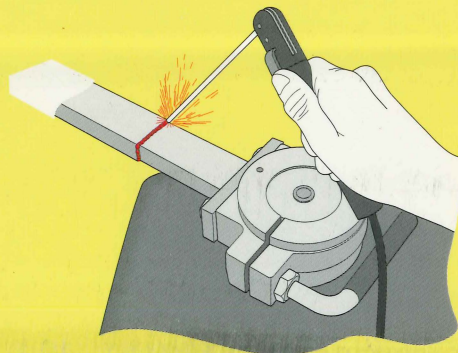
Once the gate arm measurements are calculated:



weld the solid bracket on the gate.



Weld the longer arm to the solid bracket.....



.....then weld the shorter arm.

Weld Completely Around the Rectangular Tubes